

Extreme Packaging Machinery specializes in infeeds. We have a broad offering of standard infeeds and we build custom infeeds that meet the customer's unique requirements. All of our infeeds are plug and play, allowing the customer to switch infeeds at will, one machine can easily be adapted with different infeeds to fit a wide range of applications. Adding to the versatility of our systems, every infeed is designed to fit all Extreme models.

Standard Infeeds



B-Belt to Belt infeed easily integrates with existing conveyed production lines. Product is received from existing production line conveyor onto the accumulation conveyor and automatically indexed into the wrapper. System also accepts random length products automatically. **TEACH Programming**, that provides automatic set-up for package length changes, is included.



DC-Dual Chain infeed has a rugged design and offers a solid platform for most products. The wide, flat pushers are ideal for controlling single products, 2-packs and stacked products. Pushers up to 8" tall are available. This infeed can be extended up to 45' in length for use as an assembly conveyor or mounting of multiple friction feeders and hoppers.



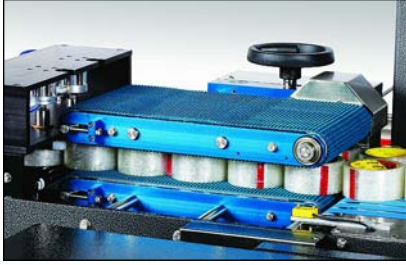
F-Flighted Pin Infeed is ideal for narrow products of 1" wide to the maximum width capacity of the wrapper, the quick change pusher pins are ideal for fast spacing changes. This infeed can be extended up to 45' in length for use as an assembly conveyor or mounting of multiple friction feeders and hoppers. Has a maximum pusher height of 2".



FB-Flighted Bar infeed is ideal for multi-packs and odd shaped products, offered in 9 to 18 foot lengths. This infeed features adjustable height pusher bars and multiple product spacing choices.



G-Gated infeed has a 4' accumulation conveyor, a positive stop product gate, an acceleration conveyor and product pusher pins. It easily adapts to existing product lines. The product is received from the customer's conveyor onto the 4' accumulation conveyor, the product is advanced to the positive stop and placement gate which releases the product in phase with the pusher pins. The product then advances into the film web in phase with the cross seal.



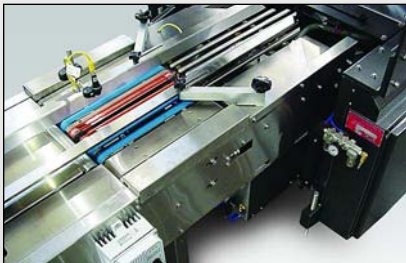
CBB-Servo controlled compression **Belt to Belt** infeed consists of a servo compression belt and multi-belt, which hold back incoming products and accurately indexes the products into the film web in phase with the traveling cross seal. This infeed will index single products, multi-packs and can handle multiple lanes. This system operates well at low to very high speeds.



CBF-Servo controlled compression belt to flight infeed consist of an accumulation conveyor, a servo controlled compression belt, and flighted pusher pins. Products enter onto the accumulation conveyor and advance into the servo compression belt, that controls back pressure and advances the products in phase with the pusher pins. The pusher pins advances the products into the film web in phase with the traveling cross seal.

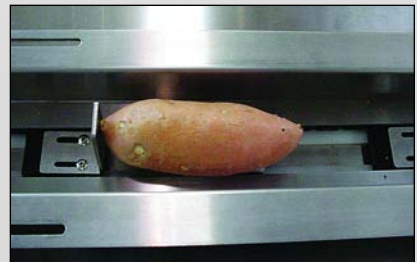


FFT-Flighted fall through infeed is ideal for products such as pizza or baked goods that experience drop off of toppings. This design prevents excessive debris build up that would normally contribute to down time during production, and it also minimizes debris in the finished package. This infeed is constructed of stainless steel and is easy to clean. Debris catch trays are also available with this system.



GWD-Gated to flight Washdown infeed features stainless steel construction with debris fall through, has removable top covers, round and angled surfaces for ease of cleaning. Includes casters to roll away from the wrapper for washdown. Operates the same as the "G- Series" infeed.

We manufacture special carriers for difficult product handling requirements.



For more details including line layouts, infeed systems, other machines and videos visit our website.
Extreme Packaging Machinery, Inc: Phone: 949-888-7221 • 22831 Avenida Empresa • Rancho Santa Margarita, CA 92688