

The **New Extreme Lap Seal Wrappers** offer lower film consumption and zero waste. These highly efficient machines can be operated from the right and left-hand side via the user friendly, swivel color touch screen. The film cradle is easy to use because it can be loaded or threaded from either side of the wrapper. Film centering hand wheels are also conveniently located on both sides of the wrapper. Extreme lap seal wrappers are available in the **AL Series, S-Series and XS-Series**.



Shown with Belted Infeed and Dual Roll Cradle

**Extreme Packaging Machinery, Inc.** manufactures machinery of the highest quality. We employ the newest technologies to offer the most versatile, low maintenance, user friendly, efficient and reliable systems available. Our extensive list of standard features is un-matched by any manufacturer

**Quality and Workmanship** State of the Art controls, Heavy duty welded frame, Double powder coat and stainless steel finish, Over size drives, Cross Seal bars with Multi-zone heater design and attention to detail by skilled craftsman.

**Versatility** A wide range of plug and play infeed choices and large selection of options and accessories, allows the customer to build the machine that fits their needs. Designed to run polyolefin, polyethylene and PVC films.

**Low Maintenance** Direct drive motors eliminate chains, sprockets, tensioners and the need for lubrication or any maintenance in those areas. Non stick ceramic Teflon coated cross seal bars resists build up.

**User Friendly** Color Touch Screen on Swivel allows two sided operation, stores 100 package set-ups and includes **Self Diagnostics** and trouble shooting guide. Tool less change over. Large Gull Wing doors allow easy access to major machine assemblies for periodic cleaning and inspection.

**Efficiency** Efficient film usage is due to the direct film delivery path and scrap-less overlap seal technology. Dancer Bar film delivery and vacuum belt transport provides precise tension control to maximize overlap integrity. Digitally controlled bag length produces consistent packages for optimum display of your product. Step by Step programming and large library recipe storage yields maximum up time during product change over. Available Dual Roll Cradle

Visit our website [www.extremepkg.com](http://www.extremepkg.com) and go to the features page for our long list of standard features, then view videos of machines in action.

## GENERAL FEATURES & SPECIFICATIONS

**Lay Flat film Cradle with Hand Wheel Centering and Flip Away Guides**  
**Film loading, adjustments and operation from either side**

Cross Seal Type:	4 variations with multi-zone heaters
Film Types:	Polyolefin, LDPE, PVC
Operator Controls:	Color Touch Screen on Swivel
Cross Seal Dimensions:	20" W x 8.5" H
Maximum Package Dimensions:	Infinite L x 18" W x 8" H
Film Width:	44" Flat Film
Tunnel Match:	XT18

	AL Series	S Series	XS Series
<b>Film Speed</b>	110 FPM	150 FPM	175 FPM
<b>Packages per Minute</b>	75	120	200
<b>Electrical Requirements</b>	208/240 VAC, 30 Amps Peak, 3 Ph	208/240 VAC, 50 Amps Peak, 3 Ph	208/240 VAC, 60 Amps Peak, 3 Ph
<b>Air Requirements</b>	4 CFM	.5 CFM	.5 CFM



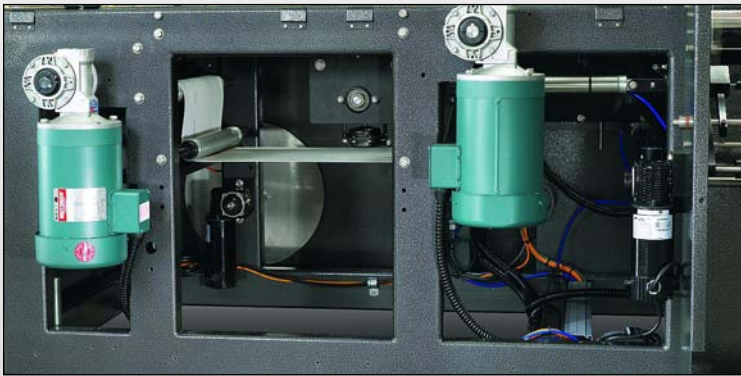
### XT18 HIGH SPEED SHRINK TUNNELS

#### General Specifications:

Electrical Requirements:	208/240 VAC, 60 Amps, 3 Phase, 60 HZ
Conveyor Speed:	Up to 180 Feet per Minute
Operator Controls:	Right Hand
Heater:	15 KW

#### XT18 Specifications:

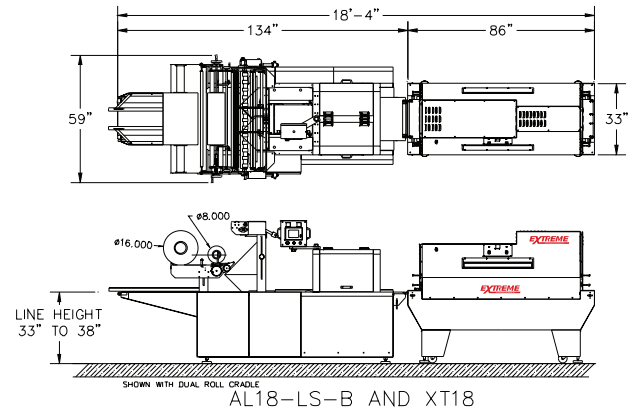
Chamber Dimensions:	21" Wide x 12.5" Tall x 73" Long
Conveyor Dimensions:	18" Wide x 86" Long



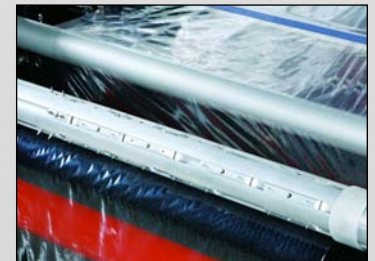
**Direct drives** eliminate chains, sprockets, take ups or need for maintenance or lubrication. **Cross seal** runs on 1" linear bearing shafts. Both features provide smooth high speed operation and reliability.

#### Standard Plug & Play Infeeds

- B**-Belt to Belt infeed integrates into existing production lines.
- DC**-Dual Chain infeed has a rugged design, wide flat pushers for product control, and will except multiple feeders.
- F**-Flighted Pin Infeed, with quick change pusher pins are ideal for fast spacing changes.
- FB**-Flighted Bar infeed is ideal for multi-packs and odd shaped products, offered in 9' to 18' lengths.
- G**-Gated infeed has 4' accumulation conveyor, a positive stop product gate, an acceleration conveyor and product pusher pins.
- CBB**-Servo compression belt to belt infeed.
- CBF**-Servo compression belt to flight.



**EZ Load film Cradle with Flip Away Guides & Hand Wheel Adjusters, Film Loads & Adjusts From Both Sides of Wrapper**



**Adjustable Perforator with Brush Roller**

For more details including line layouts, infeed systems, other machines and videos visit our website.

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