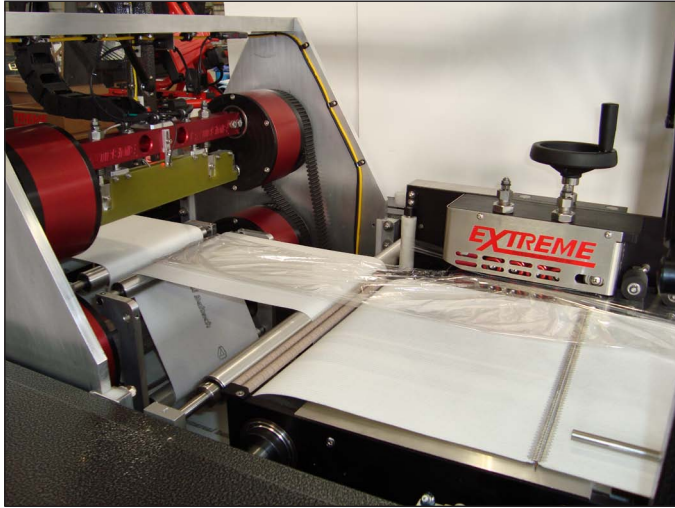


CONTINUOUS MOTION SERVO ROTARY WRAPPERS**Benefits of Servo Rotary**

- Rotary* cross seal motion for smooth high speed performance
- Ideal for low profile products
- Direct drives and servos minimize repairs and maintenance
- Lower shrink film consumption
- Eliminated pneumatics
- Reduced mechanical components
- Speeds of 200+ parts per minute

Common Features

- Servo rotary* cross seal
- Modular design with a wide selection of Extreme infeeds
- Speed modulation programming
- Pinwheel film perforator with backup brush
- Low height film rack holds double length CF rolls of film
- Power selvage winder with dancer bar control & film break detect
- Color touch screen on swivel
- NextGen Side Seal with overload & wrap around sensor
- Can run polyolefin, polyethylene and PVC films
- Electronic film bunching relieves film tension between products
- Adjustable film inverting folders
- Tool-less change over
- Multi-zone seal bar for even heat distribution
- Easy load film cradle with 16" roll diameter capacity
- NEMA 12 electrical enclosures
- Direct drives for **maintenance free operation**
- Programmable Orbit for smoother operation at higher speeds
- **Infeed Product Detect Sensor** prevents the wrapper from running empty bags
- Our unique controls scheme delivers high speed performance and smooth operation via one master encoder that controls phasing of the infeed, side seal or vacuum belt and cross seal mechanism.

***Revolutionary Patented No Maintenance Mechanism**

Servo Rotary Fast Facts

- Film speed: 250 feet per minute
- Packages per minute: 200+
- NextGen Side Seal
- Cross seal type: 4 variations with multi-zone heaters
- Film types: Polyolefin, LDPE, PVC
- Operator controls: color touch screen on swivel
- Film savings
- Air requirements: none

Can be fitted with numerous infeeds to meet individual customer need. Standard wrapper comes with servo cross seal and infeed.

Control Platform

Choice of: Allen Bradley ControlLogix PLC w/Secros or B&R Automation

Control function	B&R	AB
Ethernet/IP	Standard	Standard
Ethernet Power-link	Standard	NA
RS232/422/485	Standard	Standard
Modbus	Optional	Optional
Sercos	Optional	Standard
CANopen	Optional	Optional
Profibus	Optional	Optional
EtherCat	Optional	Optional

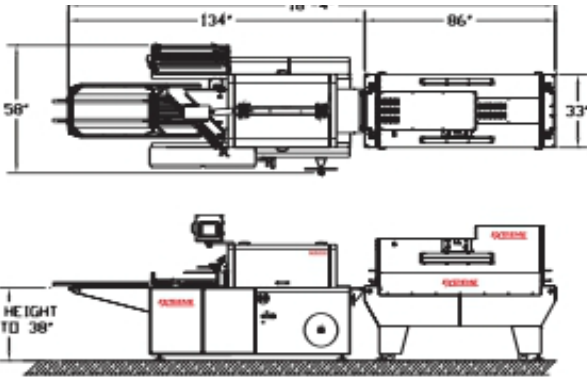
Optional Configurations Including But Not Limited To

- Food grade stainless steel construction
- Lap seal
- Print registration
- Custom infeeds
- Line integration

CONTINUOUS MOTION SERVO ROTARY WRAPPERS

Servo Rotary Configuration Table

Max. product dimension	Wrapper base model	Matching Tunnel
14" W x 5.5" H	SALR-15	XT18
23" W x 5.5" H	SALR-24	XT30
29" W x 5.5" H	SALR-30	XT30
14" W x 5.5" H	XR-15	XT18
23" W x 5.5" H	XR-24	XT30
29" W x 5.5" H	XR-30	XT30



XT18 & XT30 Shrink Tunnels	
General Specifications:	
Electrical Requirements:	208/240 VAC, 60 Amps, 3 Phase, 60 HZ
Conveyor Speed:	Up to 180 Feet per Minute
Operator Controls:	On Swivel
Heater:	15 KW
XT18 Specifications:	
Chamber Dimensions:	21" Wide x 12.5" Tall x 73" Long
Dimensions:	18" Wide x 86" Long
XT30 Specifications:	
Chamber Dimensions:	33" Wide x 12.5" Tall x 73" Long
Conveyor Dimensions:	30" Wide x 86" Long

Configure your wrapper base system

Step 1

Select your max. product dimension

Step 2

Select your control platform

NOTE: Maximum wrapper speed is 200 ppm with Allen Bradley controls and 150 ppm for B&R Automation controls

Step 3 (optional)

Select your infeed or contact us for consultation

1: Select max. product dimension:

- 14" W x 5.5" H
- 24" W x 5.5" H
- 29" W x 5.5" H

2: Select control platform

- Allen Bradley, AB200
- B&R Automation BR150

3: Select your infeed

or contact us for consultation

- B belt to belt
- DC dual chain
- F flighted pin
- FB flighted bar
- CBB servo compression belt to belt
- CBF servo compression belt to flight
- NT no touch floating